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Stelron KBPI (Part Nos. 4028 and 4029) Installation and Operation Manual Supplemental Information

This supplement is for the Stelron KBPI Series Installation and Operation Manual (Part No. A40262) until the new manual is available. The manual must be read and understood before operating this control. For further assistance, contact our Sales Department at 954-346-4900 or Toll Free at 800-221-6570 (outside Florida).

This control has been converted to Surface Mount Technology (SMT). All trimpots have been moved and aligned at the top of the PC board. The General Performance Specifications, Electrical Ratings, Mechanical Specifications, and Connection Diagrams have not changed. An Armature Fuse is no longer available on-board (however, if the application requires an armature fuse, see Table 7, on page 11). The location of the terminal blocks for AC line, motor, and logic connections have not changed (AC line and motor connections are on "TB2" (previously designated "TB1" and "TB2") and logic connections are on "TB1" (previously designated "TB3")).

No Longer Apply to this Control: Figure 1A (Logic Module Layout, on page 4), Figures 18A–C (Schematics, on pages 21, 24, 25), Tables 9A–C (Parts Lists, on pages 22, 23, 26, 27), and Figure 19 (Indexer Internal Connection Diagram, on page 28).

Replaced by the Figure Below: Figure 1B (Control Layout, on page 5).

FIGURE 1B – CONTROL LAYOUT (SHOWN WITH OPTIONAL REVERSING MODULE)

