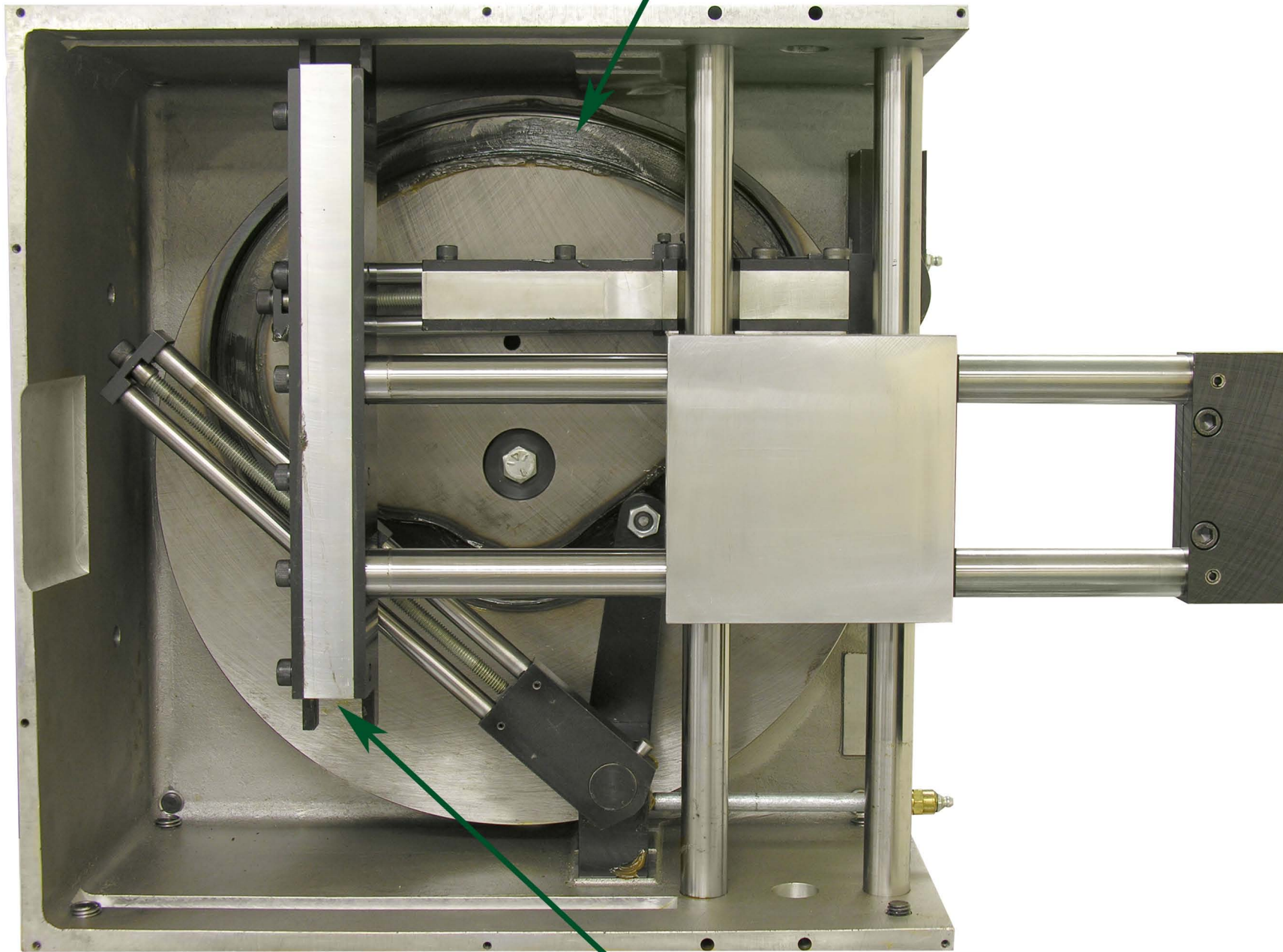
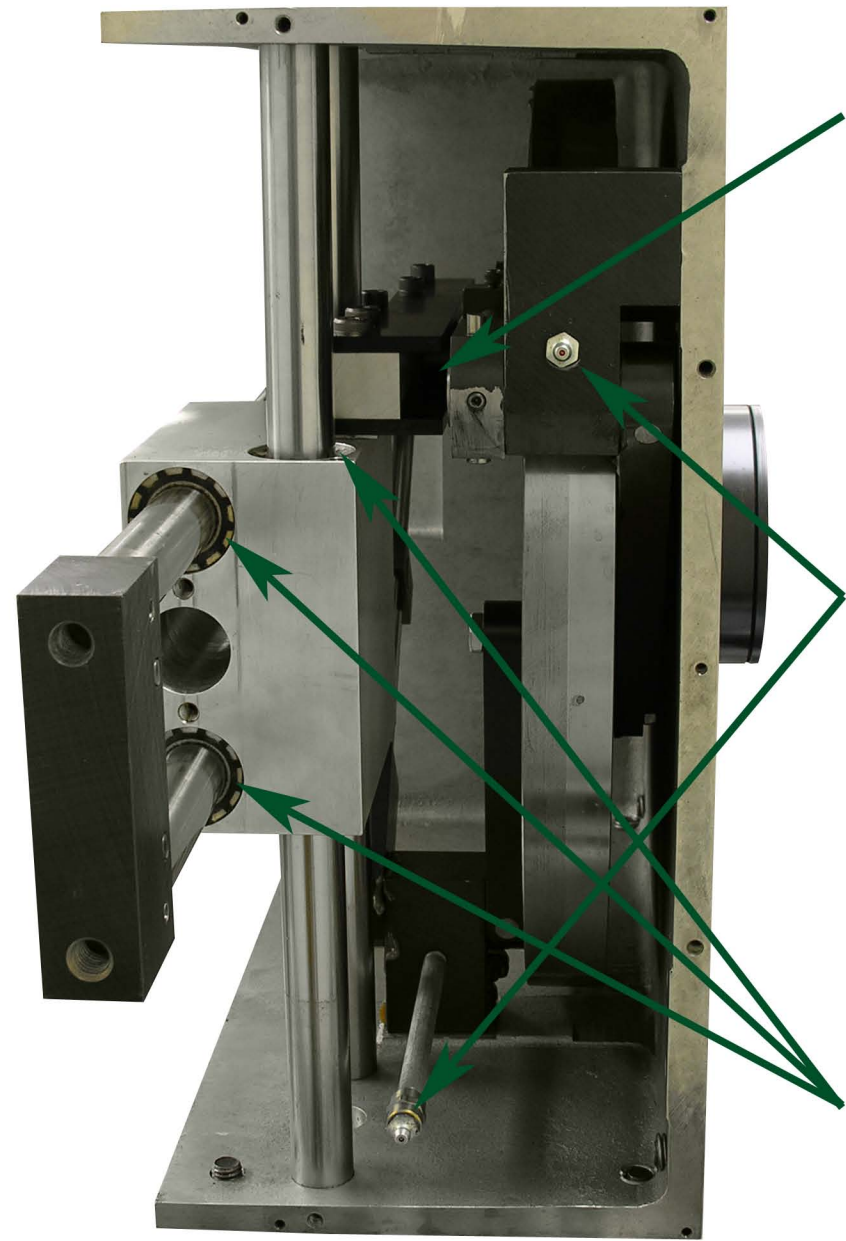


A Lubriko M-24 Grease in cam track (X)



A Lubriko M-24 Grease in yoke (X)



A Lubriko M-24 Grease in yoke (Y)

B Lidok EP-0 Grease Pivots X & Y

C SAE-10 (spindle oil) on all X & Y rods

A Lubriko M-24 Grease in cam track (Y)

